THERMACORE® DOOR SYSTEMS

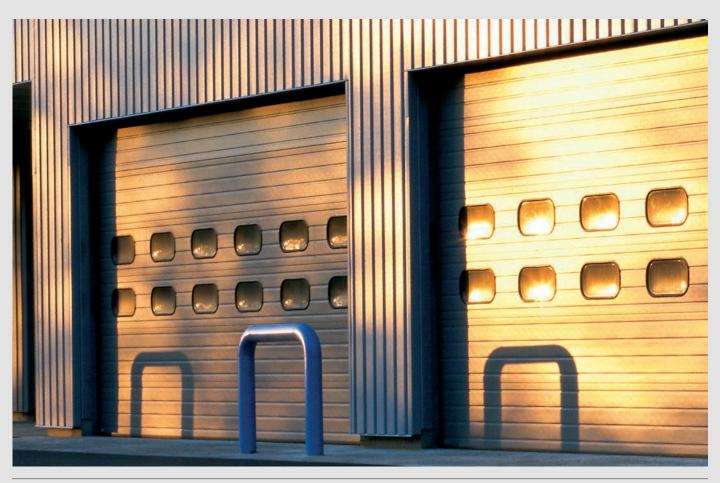


PRODUCT LINE

MODELS

591/592/593/594/596/598/599/850





General features and benefits

Constructed for superior performance

- Continuous foamed in place polyurethane insulation and roll-formed, hot-dipped galvanized steel construction provides superior thermal efficiency, exceptional strength-to-weight ratio and proven durability
- Dual thermal break and joint seal between internal and external skins minimize air infiltration and provides the highest door system thermal efficiency in the industry
- Specially designed track and heavy-duty fixtures ensure a tight and reliable fit
- Two coats of baked-on polyester paint provide a durable finish
- Unique design allows on-site door customization for quick and precise installation, replacement or repairs

High-usage components for special applications promotes long life and low maintenance

- Heavy-duty, precision ground headplate bearings for enhanced counterbalance performance
- Oil-tempered, heavy-duty helical wound, torsion springs, available in up to 100,000 cycles for extra long life

- Solid steel counterbalance shaft reduces fatigue and deflection
- Double end stiles and end hinges lessen loads on door-section
- Heavy-duty 3" (76 mm) hot-dipped galvanized steel track and 10 ball-bearing, long-stem rollers
- Additional center hinges reduce overall door section hinge loads
- Bottom sensing edge stops/reverses door upon contact with an obstruction

Built to last

- 10-year* limited warranty against panel delamination of foam and steel skins
- 1-year limited warranty on door
- 3-year/20,000 cycle limited warranty on door and operator system
 - *8-year warranty on model 598

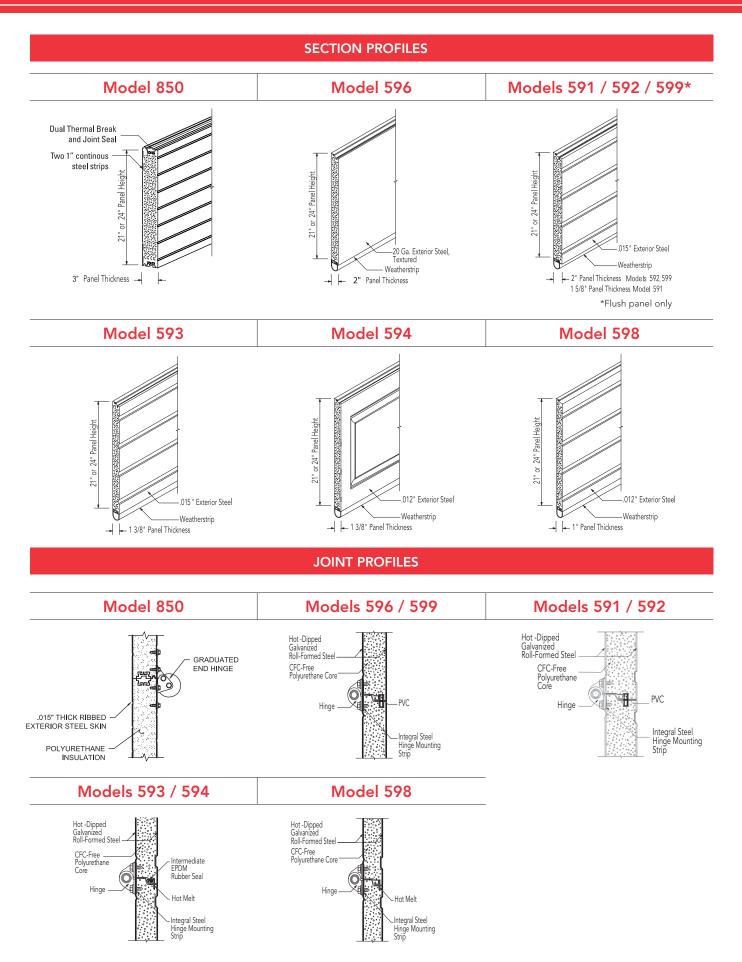
Cover image:

Model 592, Ribbed panel, White paint, finish 25"x12" Aluminum Sash Section lites

Image above:

Model 591, Ribbed panel, Gray paint finish, 25"x12" oval lites





Panel and glazing options for models 591 / 592 / 593 / 598







Double Thermal Acrylic (25" w by 12" h)



Insulated DSB (24" w by 7" h)

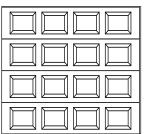


Ribbed panel

Clear Long** (44" w by 15" h)

- * Not available on Model 598
- **Not available on doors wider than 20'2". Not available on Model 591.

Panel and glazing options for model 594





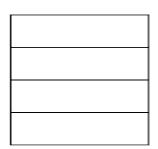
(20.75" w by 15" h)



Aluminum Sash Section with DSB glazing

Raised panel

Panel and glazing options for models 596 / 599









Double Thermal Acrylic (25" w by 12" h)

Aluminum Sash Section with DSB glazing

Insulated DSB (24" w by 7" h)

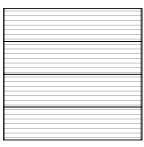


Flush panel

Clear Long* (44" w by 15" h)

*Not available on doors wider than 20'2".

Panel and glazing options for model 850







Large Lites (25" w by 13" h)*

Insulated (24" w by 6" h)

Both lites available with insulated glass, insulated tempered glass or multi-wall polycarbonate clear glazing (brown, white or clear). Black frame is standard. *Color matched frames are available.

Microgroove, texture

Contact your local Overhead Door™ Distributor or visit our Architects Corner at www.overheaddoor.com/architects-corner for specific glazing detail.

MODELS 591/592/593/594/596/598/599/850



General specifications for THERMACORE® DOOR SYSTEMS								
	Advanced Performance	Extra heavy duty	Heavy duty		Medium duty		Light duty	
Model	850	596	599	592	591	593	594	598
Nominal thickness	3" (76.2 mm)	2" (51 mm)	2" (51 mm)	2" (51 mm)	1 5/8" (51 mm)	1 3/8" (51 mm)	1 3/8" (51 mm)	1" (25 mm)
R-value ¹ (K m²/W)	26 (4.58)	17.40 (3.06)	17.50 (3.09)	17.50 (3.09)	14.86 (2.63)	12.76 (2.26)	12.76 (2.26)	9.31 (1.64)
U-value² (W/K m²)	.038 (.220)	.057 (.327)	.057 (.327)	.057 (.327)	.067 (.380)	.078 (.443)	.078 (.443)	.107 (.608)
Air infiltration at 25 mph (at 40 kmp/h)	.21 cfm/ft² (3.83 m³/hr/m²)	.13 cfm/ft² (2.37 m³/hr/m²)	.13 cfm/ft² (2.37 m³/hr/m²)	.13 cfm/ft² (2.37 m³/hr/m²)	.08 cfm/ft² (1.46 m³/hr/m²)	.15 cfm/ft² (2.74 m³/hr/m²)	.15 cfm/ft² (2.74 m³/hr/m²)	.46 cfm/ft² (8.40 m³/hr/m²)
Thermal break	Dual thermal brake & joint seal	PVC	PVC	PVC	PVC	Hot melt	Hot melt	Hot melt
STC⁴ rating	class 22	class 26	N/A	class 26	N/A	N/A	N/A	N/A
Exterior steel gauge	.015" (.38 mm)	20-ga galvanized (.91 mm)	.015" (.38 mm)	.015" (.38 mm)	.015" (.38 mm)	.015" (.38 mm)	.012" (.30 mm)	.012" (.30 mm)
Exterior surface	microgroove, texture	flush	flush	ribbed	ribbed	ribbed	raised panel	ribbed
Standard end stiles	18-gauge	16-gauge	16-gauge	16-gauge	16-gauge	20-gauge	20-gauge	20-gauge
Standard max. width ³	40'2" (12,243 mm)	36'2" (11,024 mm)	40'2" (12,243 mm)	40'2" (12,243 mm)	35'2" (10,719 mm)	20'2" (6,147 mm)	20'2" (6,147 mm)	16'2" (4,928 mm)
Standard max. height ³	24'1" (7,341 mm)	24'1" (7,341 mm)	32'1" (9,779 mm)	32'1" (9,779 mm)	24'1" (7,341 mm)	16'1" (4,902 mm)	16'1" (4,902 mm)	14'1" (4,293 mm)
Exterior color	White, Tan, Almond, Industrial Brown	White, Tan, Gray, Industrial Brown	White	White, Tan, Gray, Industrial Brown	White, Tan, Gray, Industrial Brown	White, Tan, Gray, Industrial Brown	White, Almond, Sandstone, Hunter Green, Chestnut Brown, Terra Bronze, Desert Tan	White
Optional colors				Trinar White Trinar Brown Trinar Beige				

		Available op	tions for TI	HERMACOR	E® DOOR SY	'STEMS		
Electric operator	•	•	•	•	•	•	•	•
Chain hoist	•	•	•	•	•	•	•	•
Thermal glazing	•	•	•	•	•	•	•	•
Four-section pass door		•	•	•	•			
High-usage components	•	•	.•	•	•	•	•	
Posi-tension drums		•	•	•	•	•	•	•
Safety bottom fixture	•	•	•	•	•	•	•	
Bottom sensing edge	•	•	•	•	•	•	•	•
EPDM ⁵ rubber header seal		•	•	•	•	•	•	•
Aluminum full view sash section		•	•	•	•	•	•	
Tumbler keyed lock		•	•	•	•	•	•	•
Exhaust ports	•	•	•	•	•	•	•	•

¹ Overhead Door Corporation uses a calculated door section R-value for our insulated doors.

 $^{^{\}rm 3}\,$ Maximum door size is dependent on weight. Doors are not available to the maximum height at the maximum width.

⁵ Ethylene propylene diene monomer rubber. Used in the automotive industry for its superior durability and wearability.

² U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.

⁴ Sound Transmission Class (STC): how well the door reduces airborne sound. The higher the number the better sound reduction.



Standard features at a glance

Panel thickness	3" (76.2 mm)
Standard maximum width ⁵	40'2" (12,253 mm)
Standard maximum height ⁵	24'1" (7,341 mm)
Exterior steel gauge	.015" (.38 mm)
Exterior surface	Microgroove, textured
R-value ¹	26 (4.58 K m²/W)
U-value ²	.038 (.22 W/K m²)
Installed U-factor ³	.14 Btu/hr * ft² * F° (.80 W/m²)
STC rating ⁴	Class 22
Air infiltration: at 25 mph (40 kmph)	.21 cfm/ft² (5.95 m³/hr/m²)
IECC®	Meets requirements for U-factor and air infiltration
Thermal break	1-3/4" wide PVC thermal break; PVC thermal break on end stiles
Standard springs	10,000 cycle
Joint profile	Dual barrier tongue-in-groove meeting rail consists of the industry's first dual tongue and groove joint profile (patents pending)
Perimeter protection	Header seal Bottom weather seal; rigid PVC retainer with dual-durometer PVC bulb seal Enhanced thermal performance jamb

seal (option)

White

Continuous hinge strip

Exterior color

Interior color

Limited warranty

EPDM outer bulb seal recommended for

more extreme environments (option)

Two continuous steel strips at top and

White, Brown, Almond, Taupe

1-year material and workmanship

system (material and workmanship)

3-year/20,000 cycle door and operator

10-year delamination

bottom of section for hinge attachment

Exterior color options



Options

Large thermal lites (25" w x 13" h); black frame standard; optional color matched frame available

Glass: insulated tempered, multi-wall polycarbonate in clear, bronze, or white

High-cycle springs

High-usage components

Electric operator

Chain hoist

Cable failure device

Exhaust ports

- ¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door curtain R-value for our insulated doors.
- U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.
- the U-value, the better the insulating ability. U-value is the inverse of R-value.

 3 A tested value of actual energy loss whether heat or cold-of an installed door, wall, or window assembly. The lower the number the lower the energy loss and therefore the better the thermal performance. For best U-factor, choose finish and color with high solar reflectance (bright colors).
- 4 Sound Transmission Class (STC): how well the door reduces airborne sound. The higher the number the better sound reduction.
- $^5\,$ Maximum door size is dependent on weight. Doors are not available to the maximum height at the maximum width.



Exterior color options









White

Industrial Gray Brown

Tan

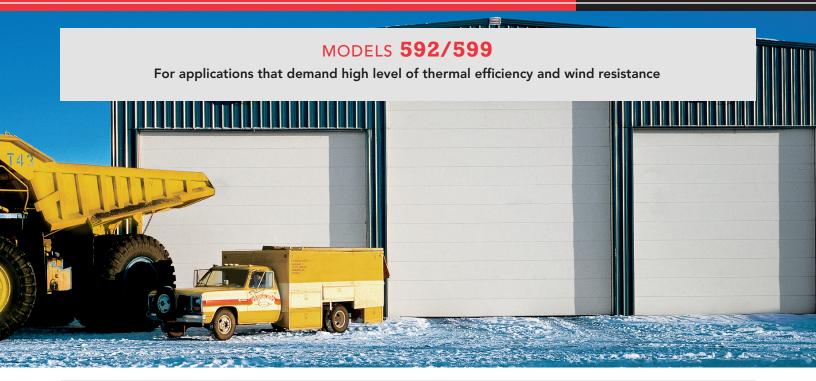
Standard features at a glance

Panel thickness	2" (51 mm)				
Standard maximum width ⁴	36'2" (11,024 mm)				
Standard maximum height ⁴	24'1" (7,341 mm)				
Exterior steel gauge	20-gauge galvanized				
Exterior surface	Flush, textured				
R-value ¹	17.40 (3.06 K m²/W)				
U-value ²	.057 (.327 W/K m ²)				
STC Rating ³	Class 26				
Thermal break	PVC				
Air infiltration: at 25 mph (40 kmph)	.13 cfm/ft² (2.37 m³/hr/m²)				
IECC®	Meets requirements for U-factor and air infiltration				
Standard springs	10,000 cycle				
Exterior color	White, Gray, Industrial Brown, Tan				
Interior color	White				
Limited warranty	10-year delamination 1-year door 3-year/20,000 cycle door and operator system				

Options

- ¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door curtain R-value for our insulated doors.
- for our insulated doors.

 U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.
- ³ Sound Transmission Class (STC): how well the door reduces airborne sound. The higher the number the better sound reduction.
- $^4\,$ Maximum door size is dependent on weight. Doors are not available to the maximum height at the maximum width.



Exterior color options for Model 592













Brown Optional: Trinar White, Trinar Beige and Trinar Brown

Standard features at a glance

Panel thickness	2" (51 mm)
Standard maximum width ³	40'2" (12,243 mm)
Standard maximum height ³	32'1" (9,779 mm)
Exterior steel	.015" (.38 mm) galv.
Exterior surface	Model 592–Ribbed, textured Model 599–Flush, textured
R-value ¹	17.50 (3.09 K m²/W)
U-value ²	.057 (.324 W/K m²)
Air infiltration: at 25 mph (40 kmph)	.13 cfm/ft² (2.37 m³/hr/m²)
IECC®	Meets requirements for U-factor and air infiltration
Thermal break	PVC
Standard springs	10,000 cycle
Exterior color	Model 592: White, Tan, Gray, Industrial Brown, plus optional Trinar colors: White, Brown and Beige Model 599: White only
Interior color	White
Limited warranty	10-year delamination 1-year door 3-year/20,000 cycle door and

operator system

Options

Thermal glazing
Aluminum sash section available to 24'2" (7,366 mm) wide
High-usage components
Wind load options
Four-section pass door
Chain hoist
Posi-Tension® drums
Safety bottom fixtures
Bottom-sensing edge
Flexible jamb, header seal
Exhaust ports
Electric operator

Exterior color options for Model 599

- ¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value for our insulated doors.
- U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.
 Maximum door size is dependent on weight. Doors are not available to the maximum height at the maximum width.





Exterior color options









White

Industrial Gray Brown

Optional: Trinar White, Trinar Beige and Trinar Brown

Standard features at a glance

Panel thickness	1 5/8" (41 mm)			
Standard maximum width ³	35'2" (10,719 mm)			
Standard maximum height ³	24'1" (7,341 mm)			
Exterior steel	.015" (.38 mm) galvanized			
Exterior surface	Ribbed, textured			
R-value ¹	14.86 (2.63 K m²/W)			
U-value ²	.067 (.380 W/K m²)			
Thermal break	PVC			
Air infiltration: at 25 mph (40 kmph)	.08 cfm/ft² (1.46 m³/hr/m²)			
IECC®	Meets requirements for U-factor and air infiltration			
Standard springs	10,000 cycle			
Exterior color	White, Tan, Gray, Industrial Brown plus optional Trinar colors: White, Brown and Beige			
Interior color	White			
Limited warranty	10-year delamination 1-year door 3-year/20,000 cycle door			

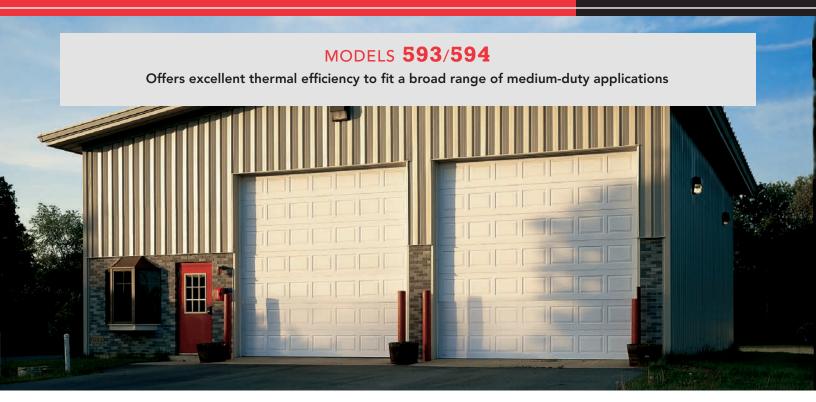
and operator system

Options

Thermal glazing
Aluminum sash section available to 24'2" (7,366 mm) wide
Four-section pass door
High-usage components
Wind load options
Electric operator
Chain hoist
Posi-Tension® drums
Safety bottom fixtures
Bottom-sensing edge
Flexible jamb, header seal
Exhaust ports

- ¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value
- 2 U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.
 3 Maximum door size is dependent on weight. Doors are not available to the maximum height at the maximum width.





Exterior color options for Model 593	Exterior color options for Model 594					
White Industrial Gray Tan Brown	White Almond Sandstone Desert Hunter Brown Terra Bronze					
Optional: Trinar White, Trinar Beige and Trinar Brow	Optional: Trinar White, Trinar Beige and Trinar Brown					

Standard features at a glance

Panel thickness	1 3/8" (35 mm)
Standard maximum width ³	20'2" (6,147 mm) 16'1" (4,902 mm)
Standard maximum height ³	24'1" (7,341 mm)
Exterior steel	Model 593: .015" (.38 mm) galv. Model 594: .012" (.3 mm) galv.
Exterior surface	Model 593–Ribbed, textured Model 594–Raised-panel, textured
R-value ¹	12.76 (2.26 K m²/W)
U-value ²	.078 (.443 W/K m²)
Air infiltration: at 25 mph (40 kmph)	.15 cfm/ft² (2.7 m³/hr/m²)
IECC®	Meets requirements for U-factor
Thermal break	Hot melt
Standard springs	10,000 cycle
Interior color	White
Limited warranty	10-year delamination 1-year door 3-year/20,000 cycle door and operator system

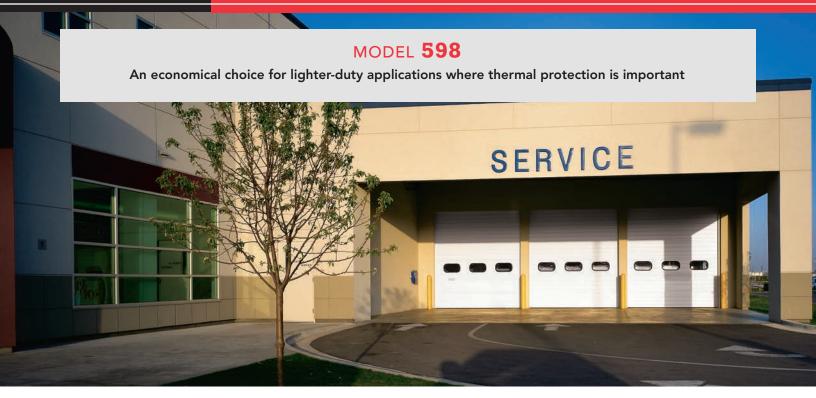
Options

Thermal glazing
Aluminum sash section available
High-usage components*
Wind load options
Chain hoist
Posi-Tension® drums
Safety bottom fixtures
Bottom-sensing edge
Flexible jamb, header seal
Exhaust ports

- ¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value
- 2 U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.

 3 Maximum door size is dependent on weight. Doors are not available to the maximum height at the maximum width.





Exterior color options



White

Standard features at a glance

Panel thickness	1" (25.4 mm)
Standard maximum width ³	16'2" (4,928 mm)
Standard maximum height ³	14'1" (4,293 mm)
Exterior steel	.012" (.3 mm) galvanized
Exterior surface	Ribbed, textured
R-value ¹	9.31 (1.64 K m²/W)
U-value ²	.107 (.608 W/K m²)
Air infiltration: at 25 mph (40 kmph)	.15 cfm/ft² (2.7 m³/hr/m²)
Thermal break	Hot melt
Standard springs	10,000 cycle
Exterior color	White
Interior color	White
Limited warranty	8-year delamination 1-year door 3-year/20,000 cycle door and operator system

Options

Thermal glazing	
High cycle springs	
Wind load options	
Electric operator	
Chain hoist	
Posi-Tension® drums	
Safety bottom fixture	
Flexible jamb, header seal	

- ¹ R-value is a measure of thermal efficiency. The higher the R-value the greater the insulating properties of the door. Overhead Door Corporation uses a calculated door section R-value
- for our insulated doors.

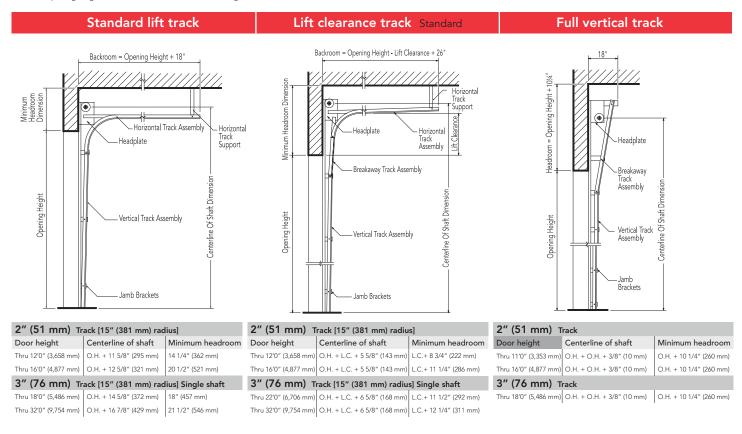
 U-value is a measure of the flow of heat through an insulating or building material; the lower the U-value, the better the insulating ability. U-value is the inverse of R-value.

 Maximum door size is dependent on weight. Doors are not available to the maximum height at the maximum width.

Track detail

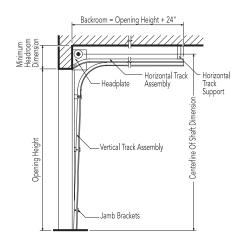
Any of the following track configurations can be selected for all Thermacore® models.

O.H.=Opening height L.C.=Lift clearance D.H.=Door height

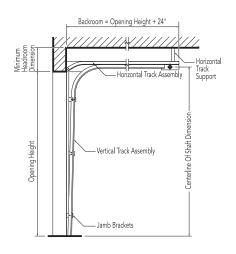


Low headroom track Springs to front

Low headroom track Springs to rear



2" (51 mm) Track [15" (381 mm) radius]				
Door height	Centerline of shaft	Minimum headroom		
Thru 12'0" (3,658 mm)				
Thru 16'0" (4,877 mm)	D.H. + 8" (203 mm)	12 1/2" (318 mm)		
3" (76 mm) Track [15" (381 mm) radius]				
Thru 12'0" (3,658 mm)	D.H. + 9" (229 mm)	13" (330 mm)		
Thru 32'0" (5,486 mm)	D.H. + 9" (229 mm)	13 3/4" (349 mm)		



2" (51 mm) Track [15" (381 mm) radius]				
Door height	Centerline of shaft	Minimum headroom		
Thru 12'0" (3,658 mm)	O.H. + 2" (51 mm)	7 1/2" (191 mm)		
Thru 16'0" (4,866 mm)	O.H. 2" (51 mm)	8" (203 mm)		
3" (76 mm) Track [15" (381 mm) radius]				

Thru 18'0" (5,486 mm) O.H. 6 3/4" (171 mm) 9 3/4" (248 mm)



Framing and pad detail

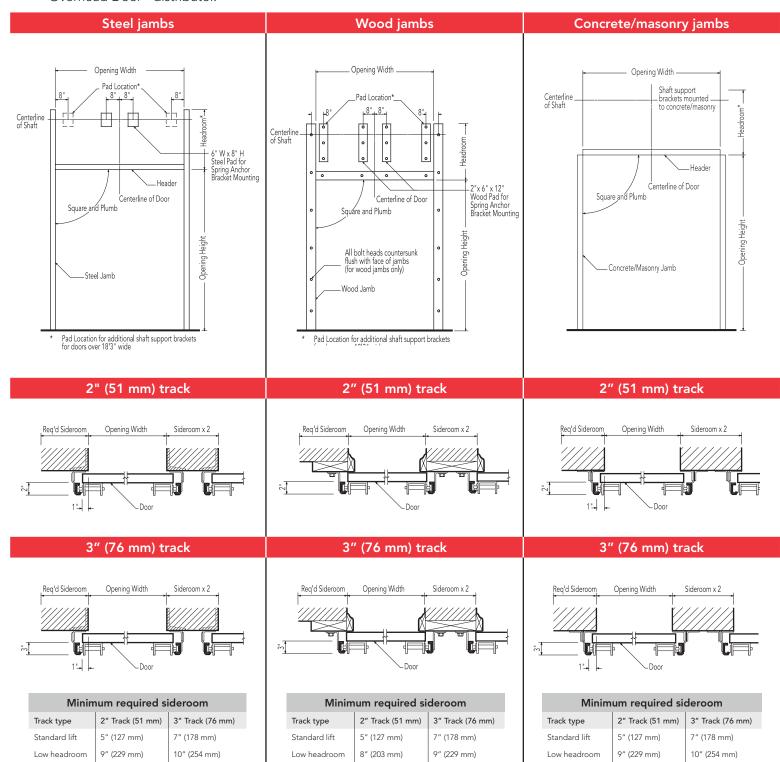
5" (127 mm)

5" (127 mm)

Lift clearance Full vertical 7" (178 mm)

7" (178 mm)

Framing and pad details for common installation of Thermacore® in steel, wood, concrete and masonry jambs are provided here. If you require additional information or have special project requirements, visit our Architects Corner at www.overheaddoor.com/architects-corner or consult with our Applications Engineering Group or your local Overhead Door™ distributor.



5" (127 mm)

5" (127 mm)

7" (178 mm)

7" (178 mm)

Lift clearance

Full vertical

5" (127 mm)

5" (127 mm)

7" (178 mm)

7" (178 mm)

Lift clearance

Full vertical

Electric operators

We offer a broad line of electric operators to suit new construction and retrofit applications, as well as unusual or special requirements. In order to improve safety and enhance door and motor life, industry quality assurance guidelines recommend the choice of a single manufacturer for both door and operator applications.

We are one of the only national manufacturers to offer a full line of commercial and industrial doors and operators specifically designed for integral applications.

Model RHX®

Model RHX® is a heavy duty commercial operator designed to operate doors up to 24' (7,315 mm) in height and 3,696 pounds (1,676 kg). Available as either a trolley, sidemount or centermount.

Model RSX®

Model RSX® is a standard duty commercial operator designed to operate doors up to 24' (7,315 mm) in height and 1,620 pounds (735 kg). It offers unique features like LimitLock®, SuperBelt™ and 16 digit menu setup.

Model RMX®

Model RMX® is our most advanced medium-duty operator. It is designed for quicker installation and hassle-free operation and operates doors up to 14' (4,267 mm) in height and 620 pounds (282 kg). It is available as a trolley-type or side-mounted unit.



Operator control options

- Push-button, key or combination stations; surface-or flush-mounted for interior and/or exterior locations
- Vehicle detectors, key card reader, photocell and door timer controls
- Treadle or pull switch stations
- Wireless keypad entry and coded keyboard stations
- Universal programmable door timer
- Commercial light package
- Radio control systems (24 VAC or 120 VAC)
- Explosion and dust ignition-proof systems

	Electric operator selection guide									
	Horsepower/ Newtons	Max. height of door	Max. weight of door	Super Belt'''/ Polybelt	Worm gear	Adjustable clutch	Totally enclosed	Continuous duty	Explosion proof	Mounting type
RHX [®]	1/2 HP, 3/4 HP 1 HP, 3 HP	24'* (7,315 mm)	3,696 lbs (1,676 kg)		•	•		•	•	T, S,
RSX [®]	1/2 HP, 3/4 HP 1 HP	24' (7,315 mm)	1620 (7,35 kg)	•		•	•	•		T, S,
RMX [®]	1/2 HP	14' (4,267 mm)	620 (281 kg)	•						T, S

Mounting options:

T=Trolley S=Side mount C= Center mount

* RHX hoist operators may be used on doors taller than 24'. An optional extended limit kit may be required depending on the application.

Safety recommendations

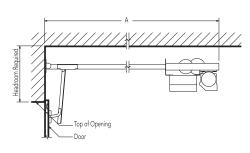
We strongly recommend the use of a primary safety device as defined by UL325 2010. A primary safety device can be approved monitored photo-eyes or an approved monitored sensing edge. If a primary safety device is not installed, a constant contact control switch must be used to close the door. Contact your Overhead DoorTM Distributor for more information.



Mounting details

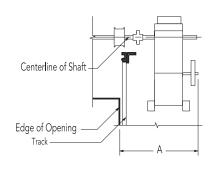
Trolley-type (Drawbar) RMX®, RSX®,RHX®

Trolley-type (Drawbar) operators feature a power unit mounted between, above and to the rear of the horizontal tracks. The drawbar drive provides positive control of the door at all times, making this operator the preferred choice whenever possible. Maximum door width is 20' per drawbar. Door width over 20' requires dual drawbar installation. Available on Models RMX®, RSX® and RHX®.



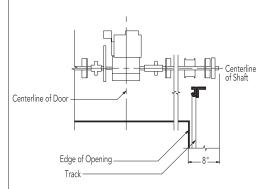
Side mount type (Jackshaft) RMX[®], RSX[®], RHX[®]

Side-mounted (Jackshaft) RMX®, RSX®, and RHX® operators feature a power unit mounted on the inside front wall and connected to the crosshead shaft, with an adjustable coupling or drive chain and sprockets.



Center mount type/Jackshaft RSX®, RHX®

Center-mounted (Jackshaft) operators feature a power unit on the front wall above the door opening. No additional backroom is required. Available on models RSX® and RHX®.



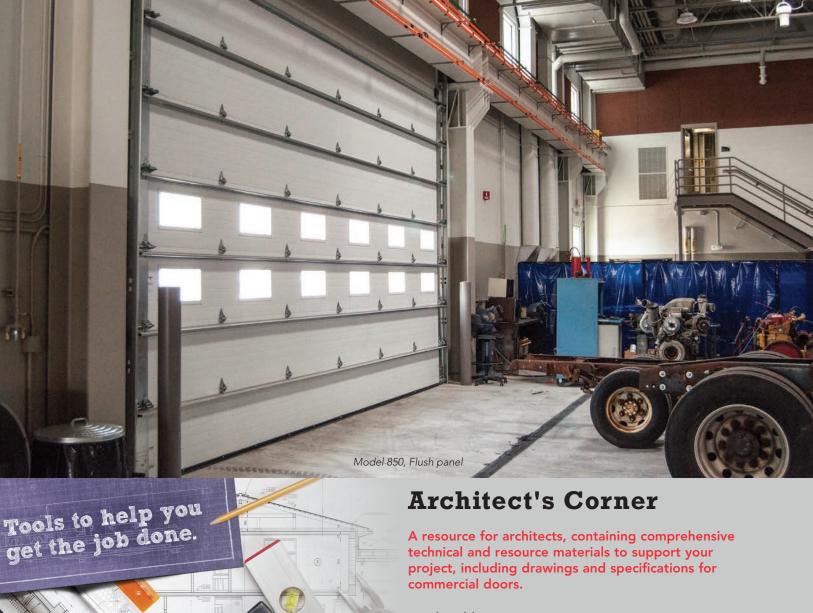
Minimum headroom requirements		
RMX [®]	Track requirements +4 1/2" (114 mm)	
$RSX^{^{\tiny{\textcircled{\tiny{0}}}}}$	Track requirements +5" (127 mm)	
RHX [®]	Track requirements +5" (127 mm)	

Depth req	uirements - "A" dimension (backroom)
RMX [®]	Door height +4′ 0″ (1,219 mm)
RSX°	Door height +4' 0" (1,219 mm)
RHX [®]	Door height +4′ 10″ (1,473 mm)

	2" track (51 mm)	3" track (76 mm)
RMX®	18 1/2" (470 mm)	19 1/2" (495 mm)
RSX®	21" (533 mm)	22" (559 mm)
RHX®	21" (533 mm)	22" (559 mm)

"A" dimension - minimum (sideroom)

M	inimum headroom requirements
RSX®	Track requirements +14" (356 mm)
RHX®	Track requirements +23 5/8" (600 mm)



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The original, innovative choice for unequalled quality and service.

Overhead Door Corporation pioneered the garage door industry, inventing the first upward acting sectional door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door™ products more often than any other brand. Our family of over 400 Overhead Door™ Distributors across the U.S. and Canada not only share our name and logo, but also our commitment to excellence.





2501 S. State Hwy. 121 Bus., Suite 200, Lewisville, TX 75067 1-800-929-DOOR • sales@overheaddoor.com overheaddoor.com

